


# CUTTING CONDITIONS

Milling | Endmills | Cutting conditions

## DIA-BNC

Trimming & plunging operation

	Side Milling ap: <1,5D / ae: <1D		Slotting ap: 1D	
	Vc (m/min)	F (mm/min)	Vc (m/min)	F (mm/min)
6	120	770	90	380
8	120	900	90	450
10	120	1.000	90	510
12	120	1.300	90	630