

Milling | Endmills | Cutting conditions

Slotting

These parameters are for use with cutting-depth of 0,5 D and a cutting-width of 1 D.
 For alu. alloys < 6% Si, please use feed/flute as indicated in the column by X by 3 times the cutting speed.
 For copper alloys, please use the feed/flute as indicated in the column by X by 2 times the cutting speed.
 For V-WEDS, reduce cutting speed by 20% and feed/flute by 10%.